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ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 800-669-9690 Fax: 360-735-9300 www.roadmasterinc.com

Sterling inner arm replacement kit

for Sterling and Sterling All Terrain tow bars –
part numbers 910660 and 910660-10

Installation Instructions

All specifications are subject to change without notice

WARNING

Read the instructions before installing the inner arm. Failure to understand how to install the inner arm could result in property damage, serious personal injury or even death.



Kit components

Sterling inner arm Nylock nut

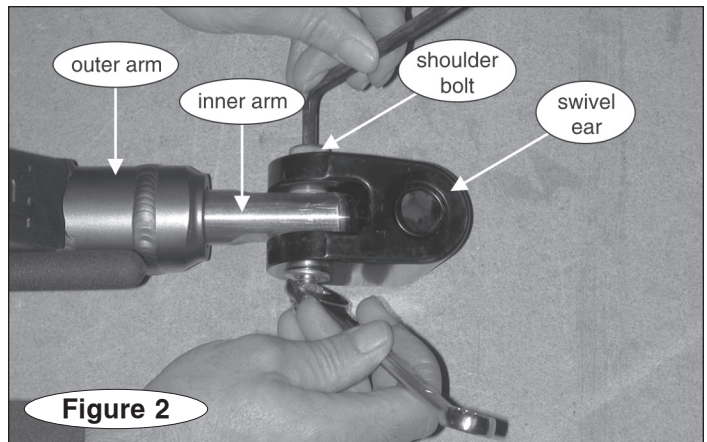
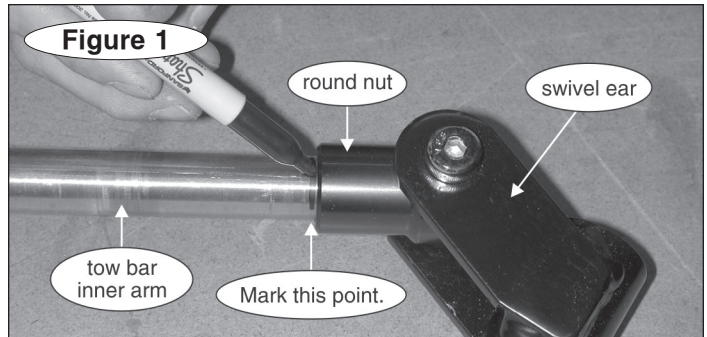
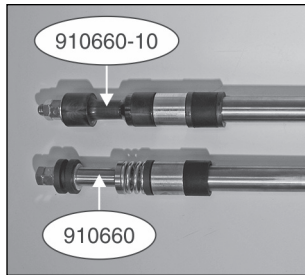
Required tools

9/16" socket wrench 1/4" Allen wrench

Which replacement arm should you use?

Use the 910660 for Sterling tow bars with serial numbers between 14,500 and 27,670. Use the 910660-10 for Sterling All-Terrain tow bars with serial numbers higher than 27,670.

If the tow bar has a serial number lower than 14,500, the replacement arm is unavailable and the tow bar must be replaced.



Instructions

1. If the tow bar is a Sterling with a serial number of 14,500 or lower, there will be a round nut (Figure 1) attached to the inner arm. With a felt tip pen, mark the inner arm at the point where the round nut attaches to the end of the inner arm.

(If the tow bar does not have a round nut and is similar to the one shown in Figure 2, ignore this step.)

2. With the 1/4" Allen wrench and the 9/16" socket wrench, remove the shoulder bolt connecting the swivel ear to the

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IMPORTANT NOTICE!

Safety Definitions

These instructions contain information that is very important to know and understand. This information is provided for safety and to prevent equipment problems. To help recognize this information, observe the following symbols:

WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in property damage, serious personal injury or even death.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in property damage, or minor or moderate personal injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

NOTE

Refers to important information and is placed in italic type. It is recommended that you take special notice of these items.

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inner arm (Figure 2). Save the two acetyl washers and the flat metal washer; discard the Nylock nut.

! WARNING

Discard the original Nylock nut. It will not hold the shoulder bolt in place if it is reattached. The swivel ear, and the tow bar arm with it, will detach from the towed vehicle, causing the towed vehicle to separate or to be held by only one tow bar arm.

3. With the tow bar folded as shown in Figure 3, pull the inner arm out (Figure 4).

Note: depending on the date of manufacture, your inner arm may look different than the one shown in Figure 4.

4. Insert the replacement inner arm, with the provided replacement bushing(s) in place.

When the end of the inner arm reaches the Freedom Latch™ (Figure 3), pull up on the Freedom Latch handle. The inner arm will slide through.

5. If the tow bar has a serial number of 14,501 or higher, go to step 6.

If the tow bar has a serial number of 14,500 or lower, thread the round nut (Figure 1) onto the inner arm, up to the mark you made in step 1.

Do not rotate the round nut forward or backward from this position. If the round nut is moved forward, the replacement shoulder bolt will not fit. If the round nut is moved backward, it will rotate off the tow bar arm while towing. Refer to Figure 5.

! WARNING

If the round nut is moved backward on the tow bar arm, the shoulder bolt will not hold the round nut in place. Towing vibrations will cause the round nut, and the swivel ear with it, to rotate off the tow bar arm.

The tow bar arm will detach from the towed vehicle, causing the towed vehicle to separate or to be held by only one tow bar arm, which will result in property damage, personal injury or even death.

6. Insert the shoulder bolt and one of the acetyl washers through the swivel ear, as shown in Figure 6.

7. Align the second acetyl washer to the hole on the other side of the swivel ear and push the shoulder bolt through.

8. Be certain that the head of the shoulder bolt is flush to the swivel ear.

Insert the flat metal washer on the outside of the collar (Figure 7), against the replacement Nylock nut, and tighten the Nylock nut to secure the swivel ear in place.

Note: over-tightening the Nylock nut will bind the collar and prevent it from pivoting properly. When it is tightened correctly, the collar should pivot easily.

9. The installation is complete. If necessary, repeat steps 1 through 8 for the second inner arm.

