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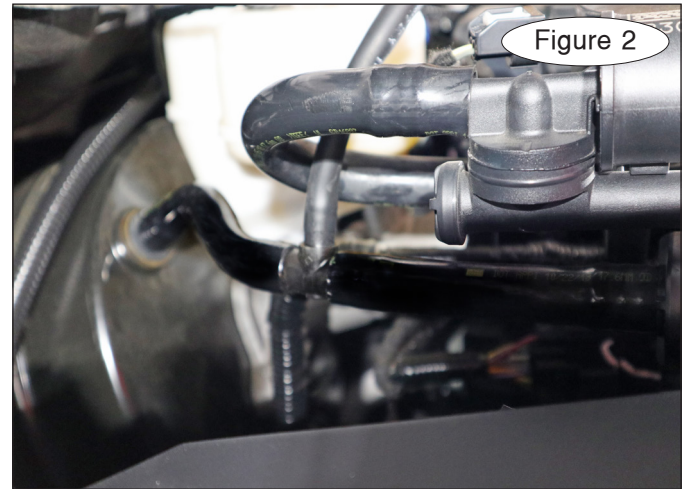
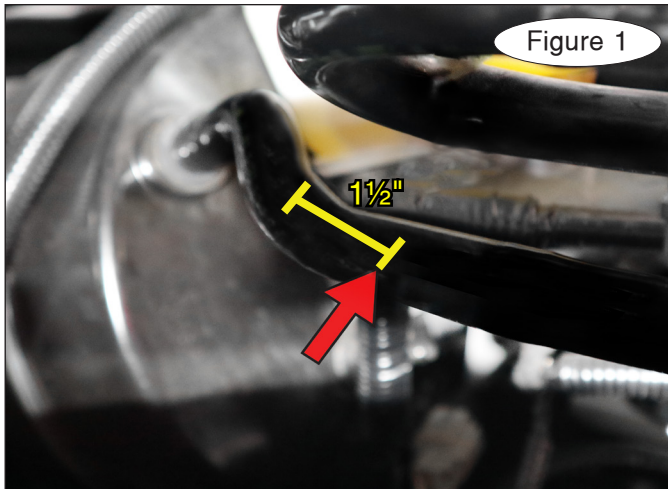
5/8" brake line tee
Required for InvisiBrake installations on vehicles with a
5/8" plastic brake booster hose

Part number 452154-00

Installation Instructions

All specifications are subject to change without notice.

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Note: The photos in these instructions are from a 2020 Ford Ranger. Other vehicles may exist that require similar techniques and parts to accommodate a plastic brake booster hose.

Roadmaster has identified vehicles that utilize a 5/8" vacuum tube that will require a separate brake line tee when installing an Invisibrake. These instructions were completed on a 2020 Ford Ranger. If your vehicle has a 5/8" vacuum tube, follow the instructions below.

1. Begin the installation by locating the plastic brake booster hose and use an appropriate tool to cut it approximately 1 1/2" forward of the bend (Fig.1).
2. Use a heat gun to warm the hose so it becomes flexible. *Note: Do not overheat the hose, or it could melt.*
While the hose is still warm, insert the 5/8" brake line tee into each end of the cut hose and, as it cools, the hose will form itself around the barbed fitting for a secure fit.
Caution: The tube will be warm so use care to avoid burning yourself.
3. Insert the 1/4" flexible tube from the Invisibrake installation kit and the 1/4" air line to the controller to complete the installation (Fig.2).