Installation instructions

1. Using the ¼" Allen wrench and 9/16" socket wrench, remove one of the original collar shoulder bolts and the two acetyl washers at each side of the round nut (Figure 1).

   Do not move the round nut forward or backward on the inner arm (Figure 1). If the round nut is moved forward, the shoulder bolt will not fit. If the round nut is moved backward, it will rotate off the tow bar arm. Refer to Figures 2 and 3.

   If the round nut is moved backward on the tow bar arm, the shoulder bolt will not hold the round nut in place. Towing vibrations will cause the round nut, and the end of the tow bar with it, to rotate off the tow bar. The tow bar arm will detach from the towed vehicle, causing the towed vehicle to separate or to be held by only one tow bar arm, which will result in property damage, personal injury or even death.

2. Install one of the replacement bolts and two of the

   continued on next page
replacement acetyl washers. Repeat for the other collar shoulder bolt.

*Note: a small straight edge screwdriver will help hold the washers in place as you insert the replacement collar shoulder bolts.*

3. At the other end of the tow bar, remove either one of the lower yoke shoulder bolts (Figure 4) and insert one of the replacement bolts.

*Note: again, a screwdriver may help hold the spacer (Figure 5) in place as you insert the replacement bolt.*

Repeat for the other lower yoke shoulder bolt.

4. Remove the original upper yoke shoulder bolt (Figure 4) and insert the remaining replacement shoulder bolt.

*Note: rather than a spacer, there is a bushing for this bolt. The bushing is fixed in place.*