



Installation Instructions

Thank you for purchasing this anti-sway bar kit. Please read through these instructions before installation.

Front Anti-Sway Bar Kit for the Ford Excursion and F250-F350

part #1139-155
1½" diameter



INTRODUCTION

Thank you for purchasing this anti-sway bar kit. This kit is designed to improve the handling characteristics of your Ford by reducing the body roll and balancing the weight transfer during cornering. The anti-sway bar kit is engineered for long life and trouble-free performance.

All the hardware needed for installation is included in this kit. Refer to the PARTS LIST in these instructions to identify the parts.

SUGGESTED TOOLS

The following tools are suggested to complete the installation procedures:

- General hand tools

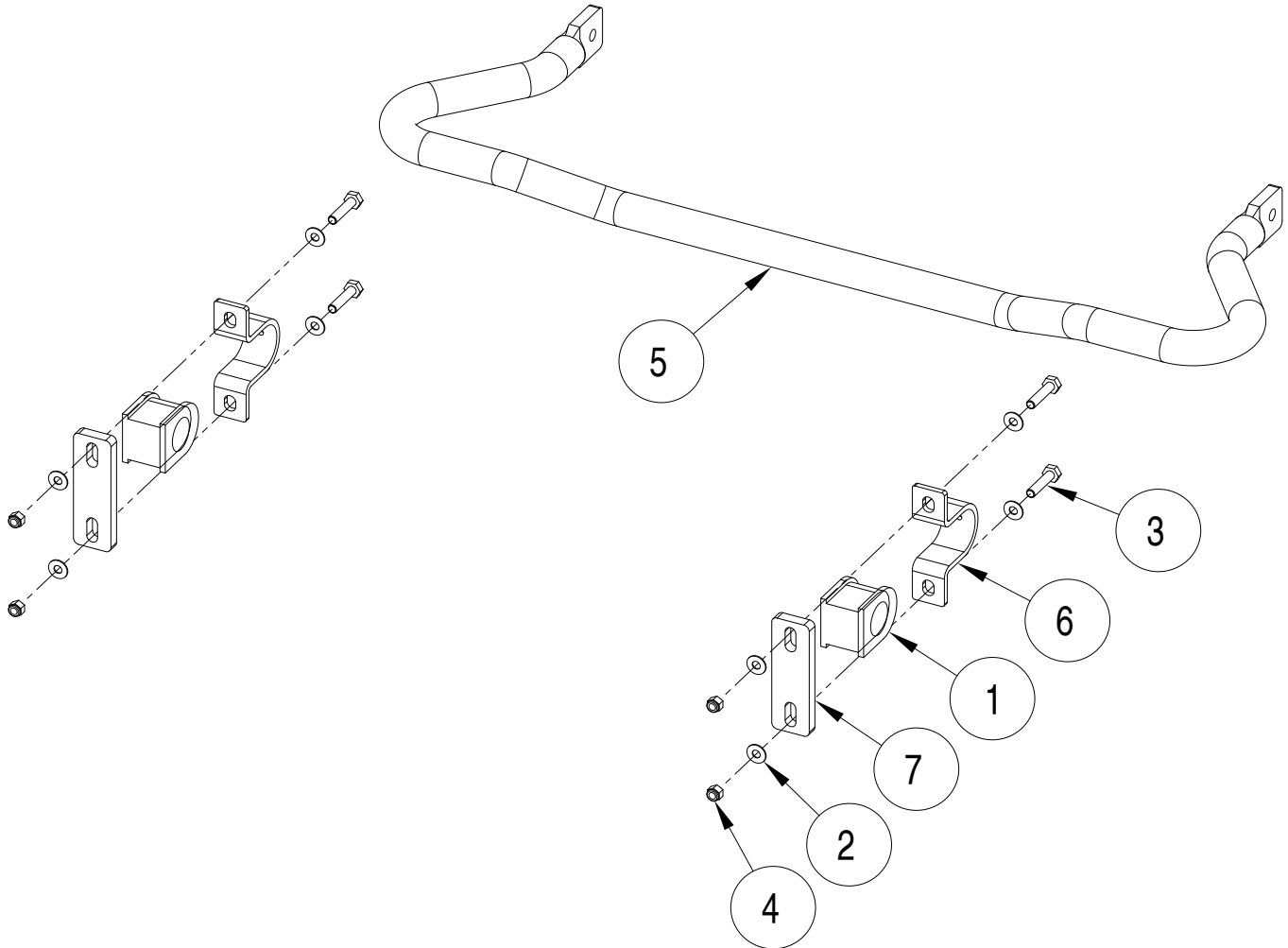
WARNING

Failure to follow these instructions can result in property damage, personal injury or even death.

- If raising the vehicle to install the anti-sway bar, always support the vehicle with jack stands at both frame rails or at the rear axle before working underneath. Ensure that the jack stands are securely positioned, and are rated at or above the weight of the vehicle.
- The installer must read the instructions and use all bolts and parts supplied. Use only the parts supplied by ROADMASTER to install this kit.
- Minor modifications are sometimes necessary due to slight vehicle variations, even for the same year, make and model.
- Regardless of year, make and model, a wide range of options for specific applications may or may not interfere with the installation. It is the installer's responsibility to make certain that equipment is not damaged once the suspension solution travels through the full range of motion. Failure to ensure adequate clearance could result in non-warranty property damage, personal injury or even death.
- If running changes were made by the manufacturer after this kit was designed, there may be weldments, braces, gussets, or other structural items which interfere with the installation. It is the installer's responsibility to allow for these running changes without sacrificing the structural integrity of the anti-sway bar. Failure to securely fasten the anti-sway bar could result in property damage, personal injury or even death.
- ROADMASTER will not be responsible for any damage or injury resulting from any modification or alteration.
- Check ALL the fasteners for tightness before and after road testing the vehicle.
- Do not use this document for custom fabrication, as it may not show all parts or structural components.
- Do not use an air impact wrench when re-installing bolts, as stripped threads may result.
- This anti-sway bar is only warranted for the original installation. Installing a used anti-sway bar on another vehicle is not recommended and will void the warranty.

PARTS LIST

Part #1139-155



ITEM	QTY	DESCRIPTION	PART NUMBER
1.....	2	BUSHING	205217-10
2.....	8	3/8" HARDENED WASHER.....	350304-80
3.....	4	M10 x 1.5 x 45 mm BOLT	356104-00
4.....	4	M10 x 1.5 NYLON INSERT LOCK NUT	356230-20
5.....	1	ANTI-SWAY BAR.....	580026-00
6.....	2	BUSHING CLAMP	B141
7.....	2	BRACKET	B372
8.....	1	LOCTITE.....	200544-00
9.....	1	AQUALUBE	400011-30

INSTALLATION

The following instructions must be followed in the order listed to ensure a proper installation and to preserve the ROADMASTER warranty.

1. Remove the factory anti-sway bar.

Remove the factory anti-sway bar from the axle and unbolt the lower endlink bolts. Do not remove the factory endlinks from the frame, as they will be used on the new anti-sway bar.

WARNING

The anti-sway bar is heavy, and may cause property damage or personal injury if it falls on equipment, engine components or any part of your body. Ensure that the anti-sway bar is supported and that you are out of the way when removing the brackets.

Failure to follow these instructions may cause property damage, personal injury or even death.

2. Prepare the new anti-sway bar for installation.

Remove the factory bushing clamp bolts and replace them with the supplied bolts (356104-40) and washers. Next, install the bracket (B372) on the rear side of the front axle (Figure 1). Grease the bushings with the supplied grease and install them on the anti-sway bar.

3. Install the anti-sway bar.

Start by connecting the anti-sway bar to the endlinks (Figure 2). The factory bolts are retained for securing the end links. Leave the bolts loose and rotate the bar into position on the axle. Using the supplied bushing clamps bolt to the axle using the supplied washers and nuts (356230-20 and 350304-80). Once all of the hardware is mounted tighten all fasteners.

4. Road test.

Test drive, listen for any unusual noises. Re-inspect all the hardware.

WARNING

After road testing, re-check all fasteners for proper tightness — if a fastener has worked loose or fallen off, re-tighten or replace it. Without all kit components properly tightened or in place, the anti-sway bar will not stabilize the vehicle at full capacity, which may cause reduced cornering ability or other reductions in vehicle handling or performance.

Failure to follow these instructions may result in property damage, personal injury or even death.

WARNING

The anti-sway bar is not a load-bearing component

Do not tow or hoist the vehicle using the anti-sway bar or its mounting brackets as attachment points. The anti-sway bar is not designed to carry the weight of the vehicle and may collapse, which will damage the anti-sway bar components, the suspension, or other components. The vehicle will detach or fall, which may cause severe personal injury.

Failure to follow these instructions may result in property damage, personal injury or even death.

Figure 1



Figure 2

