



# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

ROADMASTER, INC.

5602 N.E. SKYPORT WAY

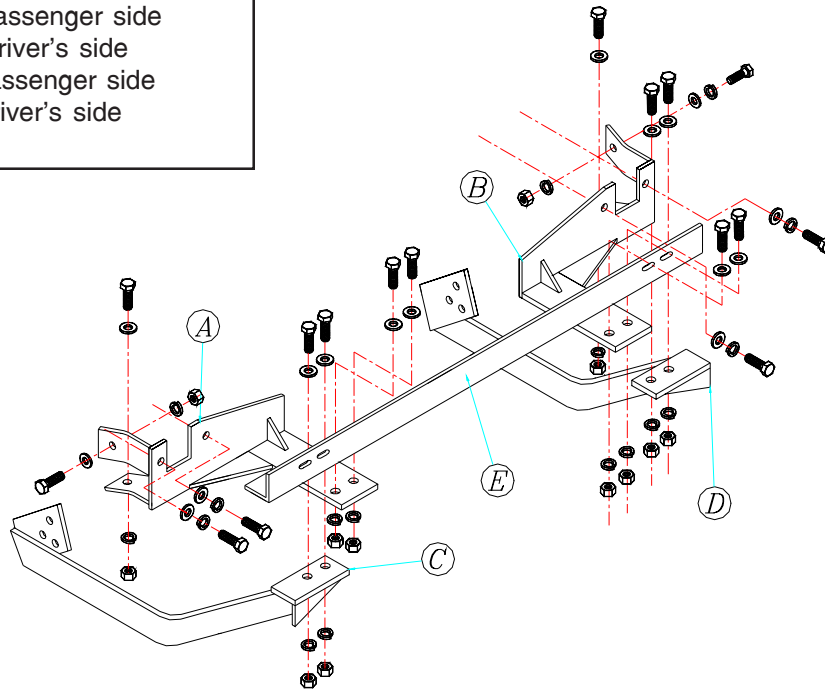
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**PARTS LIST:**

- 1- MAIN BRACE (A) - Passenger side
- 1- MAIN BRACE (B) - Driver's side
- 1- SIDE BRACE (C) - Passenger side
- 1- SIDE BRACE (D) - Driver's side
- 1- FACE PLATE (E)

**KIT NO. 1510-1**

120297

**IMPORTANT:** All brackets *must* be assembled with all the bolts left loose for final adjustment & positioning (before tightening) unless otherwise instructed. All bolts *must* be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one.

- Use flat washers over all slotted holes
- Use lock washers on all fasteners

ROADMASTER Limited Warranty, including One-Year Conditional Warranty Text and Product Registration Card, in Carton.

## WARNING

- Do not use this document for custom fabrication as it may not show all parts or structural components.
- ROADMASTER will not be responsible for any damage or injury resulting from any modification or alteration.
- The owner must inspect all mounts and brackets before each use for cracks or other signs of fatigue. Also, inspect the fasteners for proper torque, according to the torque chart.
- The owner must check the manufacturer's instructions for the proper procedure(s) to prepare the vehicle for towing. Some vehicles must be equipped with a transmission lube pump, an axle disconnect, driveline disconnect or free-wheeling hubs before they can be towed. Failure to properly equip the vehicle will cause severe damage to the transmission.
- The installer must read the instructions and use all bolts and parts supplied.
- If the towed vehicle has been in an accident, it must be properly repaired before attaching the brackets. Do not install the brackets if any structural frame damage is found. Failure to repair the damage may result in loss of your towed vehicle.
- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle or tow bar while turn-

ing sharply. Before getting on the road, test your turning radius in an empty parking lot. Damage that results from turning too sharply is not covered by warranty.

- The driver must not back up the motorhome with the towed vehicle attached or non-warranty damage will occur to your towing system or towed vehicle.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed. Refer to the cable instructions for proper routing.
- Make sure there is enough slack in the safety cables at the motorhome to allow for sharp turns.
- Use caution when handling the tow bar — if your hands, fingers or any part of your body are caught between moving components, they can be pinched, cut or otherwise injured.
- This bracket is designed for use with ROADMASTER tow bars and ROADMASTER adaptors. Using this bracket with other brands, without an approved ROADMASTER adaptor, may result in non-warranty damage or injury.
- Important! This bracket is only warranted for the original installation. Installing a used bracket on another vehicle is not recommended and will void the warranty.
- Upon final installation, the installer must inspect the bracket to ensure adequate clearance, particularly around hoses, AC lines, radiators, etc., or non-warranty damage will result.

**WARNING**

Failure to follow these instructions can result in property damage, personal injury or even death.



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**KIT NO. 1510-1**

1. This mounting kit utilizes the E-A bumper mounts and the lower tie down plate mounting points. To gain access to the E-A mounts the bumper will have to be removed. This is accomplished by first removing the turn signals to expose the main mounting bolts behind them. The lower splash guard may have to be removed to gain access to the light harness. Remove the bolt and the two other bolts in the top corner on each side of the lower grill. Remove three additional 10mm bolts from the lower side splash guards and pull forward.
2. Remove the E-A unit from the bumper mount towers and sandwich the upper braces (A&B) between the E-A units and the bumper mount, with the braces positioned as shown on the diagram. Bolt these in place using the 8 x 1.25 x 25mm bolts provided. Make sure the upper braces are lined with each other before the next step. Note: Set the face plate on top of the braces to check if the inner holes line up and the face plate will set level. Adjust if necessary, then remove it and ho tho the next step.
3. Now using the upper braces as a template, drill two 7/16" holes in each bumper mount tower. Insert a 7/16" x 1 1/2" bolts and flat washer into the holes from inside the tower. Tighten these bolts to the torque specifications.
4. Reinstall the bumper over the upper braces.
5. Now remove the lower tie down plates from the car and install the lower braces (C&D) using the original tie down plate bolts. Leave these bolts loose for now. NOTE: The lower splash panels will have to be trimmed slightly.
6. Now install the face plate using 1/2" x 1 1/2" bolts and flat washers. Align and tighten the bolts to torque specifications.
7. Install the tow bar according to the instructions provided with the tow bar.
8. Be sure to tighten ALL bolts according to the torque chart shown below.

**HARDWARE LIST:**

- 4-8MM X 1.25 X 25MM BOLTS
- 4-8MM FENDER WASHERS
- 4-8MM LOCK WASHERS
- 4-7/16 X 1 1/2" BOLTS
- 4-7/16" NUTS
- 4-7/16" FLAT WASHERS
- 4-7/16" LOCK WASHERS
- 8-1/2" X 1 1/2" BOLTS
- 8-1/2" FLAT WASHERS
- 8-1/2" LOCK WASHERS
- 8-1/2" NUTS

**120297**

**CAUTION:** Installer must read instructions and use all bolts and parts supplied.

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN DEATH, PERSONAL INJURY OR PROPERTY DAMAGE

### BOLT TORQUE REQUIREMENTS

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

STANDARD BOLTS			METRIC BOLTS			METRIC BOLTS		
Thread Size	Grade	Torque	Thread Size	Grade	Plated/Unplated	Thread Size	Grade	Plated/Unplated
5/16	5	13 ft./lb.	8mm-1.0	8.8	20 ft./lb. 18 ft./lb.	12mm-1.25	8.8	70 ft./lb. 65 ft./lb.
3/8	5	23 ft./lb.	8mm-1.25	8.8	19 ft./lb. 18 ft./lb.	12mm-1.5	8.8	66 ft./lb. 61 ft./lb.
7/16	5	37 ft./lb.	10mm-1.25	8.8	38 ft./lb. 36 ft./lb.	12mm-1.75	8.8	65 ft./lb. 60 ft./lb.
1/2	5	56 ft./lb.	10mm-1.5	8.8	37 ft./lb. 35 ft./lb.	14mm-2.0	8.8	104 ft./lb. 97 ft./lb.
5/8	5	150 ft./lb.						

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