

ROADMASTER, INC.

BASEPLATE KIT

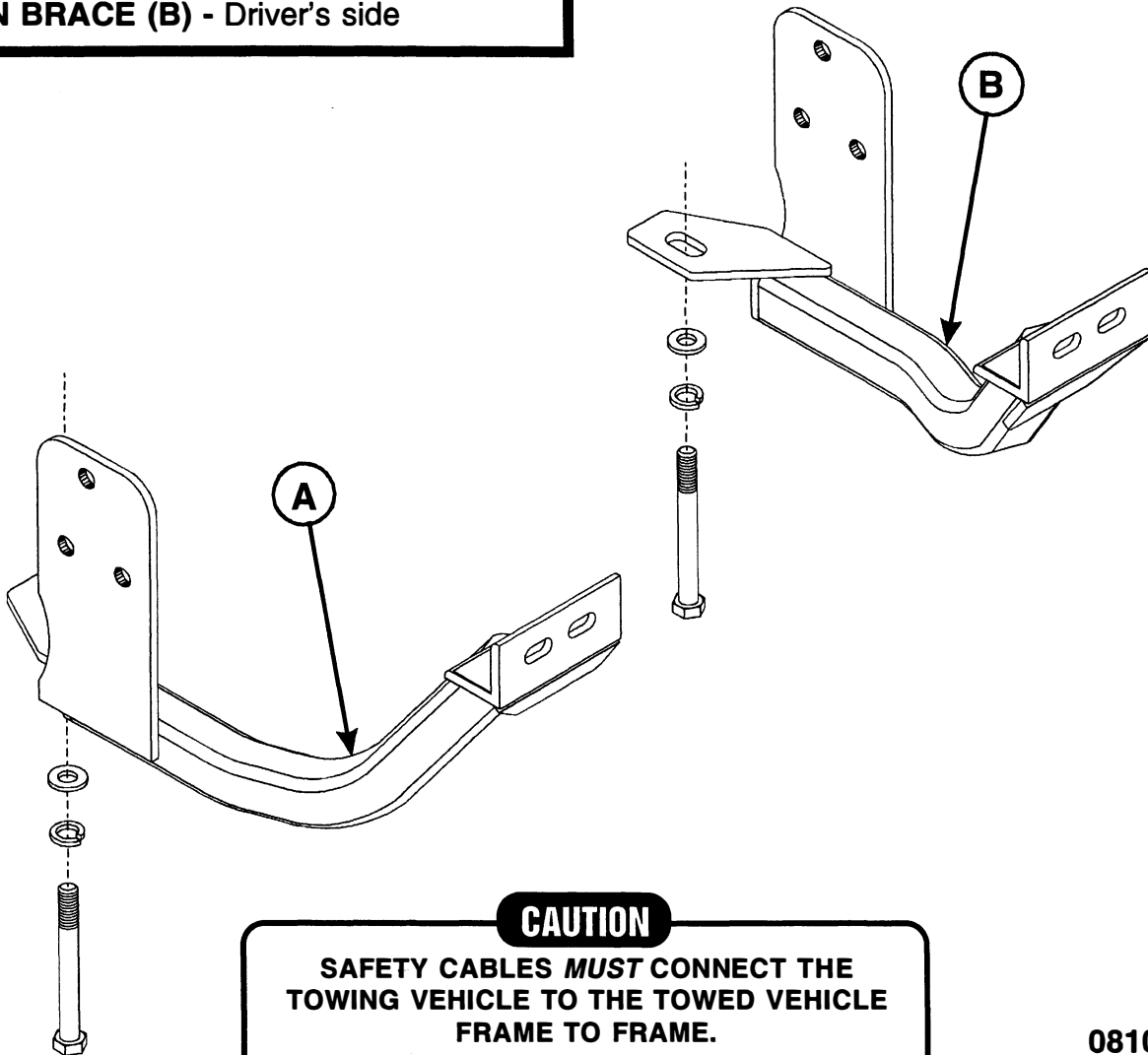
INSTALLATION INSTRUCTIONS

PARTS LIST:

- 1- MAIN BRACE (A) - Passenger side
- 1- MAIN BRACE (B) - Driver's side

KIT NO. 1518-2

08/10/95



CAUTION

SAFETY CABLES *MUST* CONNECT THE TOWING VEHICLE TO THE TOWED VEHICLE FRAME TO FRAME.

FOLLOW SAFETY INFORMATION IN WARRANTY PACKET

081095

WARNING:

THIS ILLUSTRATION MAY NOT SHOW ALL PARTS OR STRUCTURAL COMPONENTS. **DO NOT** USE THIS DOCUMENT FOR CUSTOM FABRICATION OR ALTERATIONS. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

IMPORTANT: All brackets *must* be assembled with all the bolts left loose for final adjustment & positioning (before tightening) unless otherwise instructed. All bolts *must* be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one.

Use flat washers over all slotted holes

Use lock washers on all fasteners

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN DEATH, PERSONAL INJURY OR PROPERTY DAMAGE

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Vancouver, WA 98682

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Congratulations! You have just purchased another fine Roadmaster product. Thank you.

1. This mounting kit uses the existing front tow plate frame mounts and the front sub frame mounting bolts as attachment points. Prepare the car for mounting the main braces by removing the small lower air dam and the tow plates. The air filter box on the drivers side will have to be removed to allow removal of the driver side tow plate.

Note: The front bolts on the air box are difficult to access, special tools may be needed. Save the tow plate bolts for the installation of the main braces.

2. Install the main braces using the stock tow plate bolts. Bolt through the slotted hole in the braces using the supplied 12mm x 1.25 x 120mm bolts, flat washers, and lock washers.

3. Mount the tow bar according to the manufacturer's specifications then align and torque all bolts to the specifications in the chart below. Reinstall the air filter box.

4. Keep the air dam and mounting bolts for reinstallation at a later date or cut to fit and install.

Hardware:

091594

2- 12mm x 1.25 x 120mm bolts

2- 12mm flat washers

2- 12mm lock washers

CAUTION: Installer must read instructions and use all bolts and parts supplied.

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STANDARD BOLTS		
SIZE	GRADE	TORQUE
5/16	5	21 ft. lb.
3/8	5	30 ft. lb.
7/16	5	55 ft. lb.
1/2	5	75 ft. lb.

BOLT TORQUE REQUIREMENTS

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METRIC BOLTS		
SIZE	GRADE	TORQUE
8mm	8.8	32 ft. lb.
10mm	8.8	38 ft. lb.
12mm	8.8	44 ft. lb.