

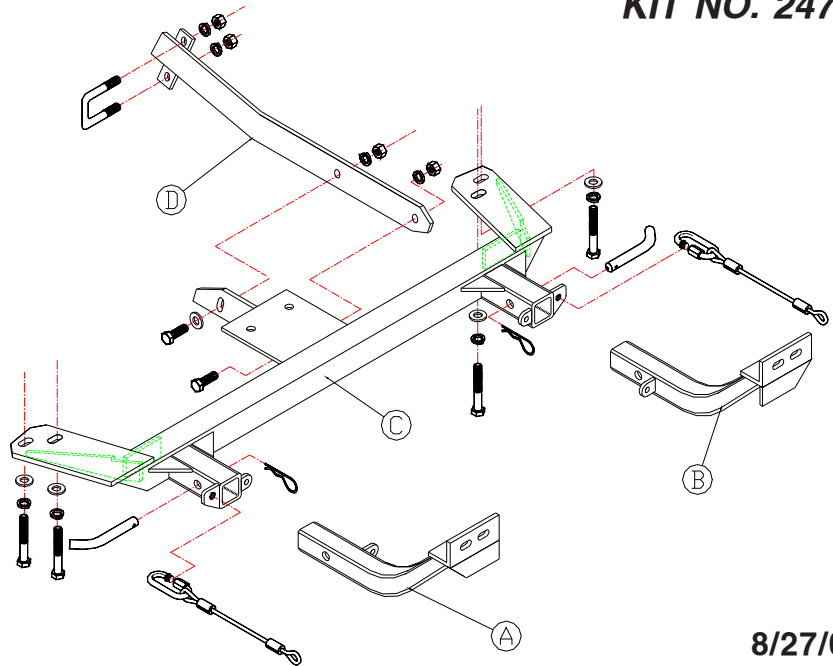
# MOUNTING BRACKET KIT INSTALLATION INSTRUCTIONS

ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 1-800-669-9690 fax 360-735-9300 www.roadmasterinc.com

**PARTS LIST:**

- 1- FRONT BRACE (A) - Passenger side
- 1- FRONT BRACE (B) - Driver's side
- 1- MAIN BRACE (C) - Passenger side
- 1- REAR BRACE (D) - Driver's side

**KIT NO. 247-1**



8/27/02

**IMPORTANT:** All brackets **must** be assembled with all the bolts left loose for final adjustment and positioning (before tightening) unless otherwise instructed. All bolts **must** be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one.

- Use flat washers over all slotted holes
- Use lock washers on all fasteners

ROADMASTER Limited Warranty, including One-Year Conditional Warranty Text and Product Registration Card, in Carton.

## WARNING

- Do not use this document for custom fabrication, as it may not show all parts or structural components. Custom fabrication or an attempt to copy this bracket design could result in loss of the towed vehicle.
- The owner must inspect all mounts and brackets before each use for cracks or other signs of fatigue. Also, inspect the fasteners for proper torque, according to the bolt torque requirements chart on the last page. Failure to do so could result in loss of the towed vehicle.
- The owner must check the manufacturer's instructions for the proper procedure(s) to prepare the vehicle for towing. Some vehicles must be equipped with a transmission lube pump, an axle disconnect, driveline disconnect or free-wheeling hubs before they can be towed. Failure to properly equip the vehicle will cause severe damage to the transmission.
- The installer must read the instructions and use all bolts and parts supplied. Failure to securely fasten the bracket could result in loss of the towed vehicle.
- If running changes were made by the vehicle manufacturer after this bracket was designed, some bolts or other fasteners in the included hardware pack may no longer be the correct size. It is the installer's responsibility to verify that the bracket is securely fastened to the vehicle, and fitted with the correct hardware, to account for these changes. Failure to securely fasten the bracket could result in loss of the towed vehicle.
- If the towed vehicle has been in an accident, it must be properly repaired before attaching the bracket. Do not install the bracket if any structural frame damage is found. Failure to repair the damage may result in the loss of the towed vehicle.

- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle, tow bar or bracket while turning sharply. Before getting on the road, test your turning radius in an empty parking lot. Turning too sharply could result in non-warranty damage to towing system, motorhome and/or towed vehicle.
- Do not back up with the towed vehicle attached or non-warranty damage will occur to your towing system, motorhome and/or towed vehicle.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed, with enough slack for sharp turns. Refer to the cable instructions for proper routing. Failure to leave enough slack in the safety cables, or failure to connect the safety cables frame to frame, will result in the loss of the towed vehicle.
- This bracket is designed for use with ROADMASTER tow bars and ROADMASTER adaptors only. Using this bracket with other brands, without an approved ROADMASTER adaptor, may result in non-warranty damage or injury.
- Upon final installation, the installer must inspect the bracket to ensure adequate clearance, particularly around hoses, air conditioner lines, radiators, etc., or non-warranty damage to the towed vehicle will result.
- This bracket is only warranted for the original installation. Installing a used bracket on another vehicle is not recommended and will void the warranty.

## WARNING

Failure to follow these instructions can result in property damage, personal injury or even death.

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1. This bracket is one of our XL Series which is partly removable. The main receiver brace attaches to the bottom of the front subframe utilizing the stock bolt locations. The front gravel guard will have to be removed before starting. The bracket kit consists of a main receiver brace, two upper braces, a rear brace and a hardware kit.
2. Since this brace utilizes all six front subframe mounting bolts, the subframe will have to be supported while installing the brace. Failure to do this could cause serious injury as well as damage to the vehicle. Once the subframe is properly supported, remove the six mounting bolts holding the front of the subframe.
3. Hold the main receiver brace to the bottom of the sub frame. Bolt through the middle of the brace with the two original bolts. Bolt through both ends of the brace with the supplied 10mm x 1.5mm x 90mm bolts, lock washers and fender washers.
4. Bolt the center brace to the main brace with two 1/2" x 1 1/2" bolts, lock washers and nuts.
5. Fasten the end of the center brace to the rectangular sub frame with the included 1/2" x 2" x 3" U bolt, lock washer and 1/2" nuts.
6. Torque all bolts to the specifications below.
7. Trim the lower gravel guard to fit and reinstall.
8. Insert the upper braces into the lower receiver brace using the provided 5/8" draw pins and 1/8" spring pins.
9. Mount the tow bar according to the manufacturers instructions then torque the bolts to the specifications below.
10. Attach the provided 12" safety cables to the receiver brace with the provided quick links. Connect the other end to the tow vehicle's safety cables and the tow bar.

**HARDWARE LIST:**

- |                              |                             |
|------------------------------|-----------------------------|
| 4-10MM X 1.5 X 90MM BOLTS    | 1-1/2" DIA X 2" X 3" U BOLT |
| 4-10MM X 30MM FENDER WASHERS | 2-12" SAFETY CABLES         |
| 4-10MM LOCK WASHERS          | 2-CABLE CONNECTORS          |
| 2-1/2" X 1 1/2" BOLTS        | 2- 5/8" DRAW PINS           |
| 4-1/2" LOCK WASHERS          | 2-1/8" SPRING PINS          |
| 4-1/2" NUTS                  | 1-1/2" FLAT WASHERS         |

8/27/02

**CAUTION:** Installer must read instructions and use all bolts and parts supplied.

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN DEATH, PERSONAL INJURY OR PROPERTY DAMAGE

**BOLT TORQUE REQUIREMENTS**

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

STANDARD BOLTS			METRIC BOLTS			METRIC BOLTS		
Thread Size	Grade	Torque	Thread Size	Grade	Plated/Unplated	Thread Size	Grade	Plated/Unplated
5/16	5	13 ft./lb.	8mm-1.0	8.8	20 ft./lb. 18 ft./lb.	12mm-1.25	8.8	70 ft./lb. 65 ft./lb.
3/8	5	23 ft./lb.	8mm-1.25	8.8	19 ft./lb. 18 ft./lb.	12mm-1.5	8.8	66 ft./lb. 61 ft./lb.
7/16	5	37 ft./lb.	10mm-1.25	8.8	38 ft./lb. 36 ft./lb.	12mm-1.75	8.8	65 ft./lb. 60 ft./lb.
1/2	5	56 ft./lb.	10mm-1.5	8.8	37 ft./lb. 35 ft./lb.	14mm-2.0	8.8	104 ft./lb. 97 ft./lb.
5/8	5	150 ft./lb.						
			U-BOLT					
3.8	5	30 ft./lb.	7/16	5	45 ft./lb.	1/2	5	50 ft./lb.