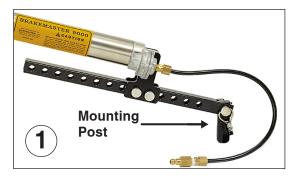
1-800-669-9690 SEAT ADAPTER KIT #88272 INSTALLATION INSTRUCTIONS



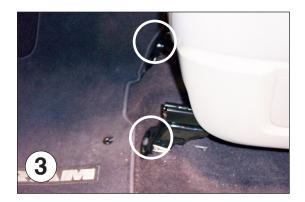
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Instructions

1. Locate the mounting post (Fig.1) that came with your BrakeMaster. If needed, order part number 450596. Now, secure the post to the center of the seat adapter using the included $3/8" \times 34"$ bolt and 3/8" lock washer. If the hole is countersunk, use the Allen head bolt and lock washer included with this kit.

2. Remove the front left side plastic seat track cover (Fig.2). Remove the two 15mm front seat track bolts (Fig.3).

3. Place a 1" x 3/8" spacer over the top of each seat track bolt hole. Using the supplied 8mm x 1.25×40 mm bolts, fender washers and lock washers, bolt through the seat adapter, pipe spacers, seat track and into the existing weld nuts in the floor (Fig.4).

Note: the mounting post on the adapter (Fig.1) must be directly in line to the brake pedal. The Brake-Master air cylinder may jam or function incorrectly if the mounting post is not directly in line with the brake pedal.

Tighten the bolts to 19 ft./lbs. or 228 in./lbs.

Parts List

- (1) 3/8" x ³⁄4" bolt
- (1) 3/8" lock washer
- (2) 8mm x 1.25 x 40mm bolts
- (2) 8mm fender washers(2) 8mm lock washers



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4. The seat track cover you removed in step 1 will need to be left off or trimmed. If you choose to trim it, use the yellow lines in Figure 5 as a guide for trimming. Note: the plastic seat track cover will need to be secured with contact adhesive (Fig.6).

5. Attach the air cylinder to the seat adapter.



