

SEAT ADAPTER KIT #88290 INSTALLATION INSTRUCTIONS



4619-03

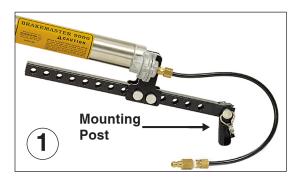
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ROADMASTER, Inc.

6110 NE 127th Ave. Vancouver, WA 98682 360-896-0407

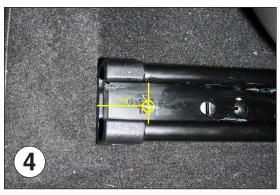
fax 360-735-9300

www.roadmasterinc.com













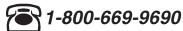
Instructions

- 1. Locate the mounting post (Fig.1) that came with your BrakeMaster. If needed, order part number 450596. Now, secure the post to the center of the seat adapter using the included 3/8" x 3/4" bolt and 3/8" lock washer. If the hole is countersunk, use the Allen head bolt and lock washer included with this kit.
- **2.** Move the driver's seat as far back as possible (Fig.2). Place the seat adapter between the seat tracks and the floor, aligning the weld nuts with the existing holes in the seat tracks (Fig.3). The mounting post on the adapter must be directly in line to the brake pedal. The Brake-Master air cylinder may jam or function incorrectly if the mounting post is not directly in line with the brake pedal. Note: manual seats will not have these holes. Measure 7/8" from the end of the seat track and drill a 3/8" hole on center (Fig.4).

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Parts List

- (2) 5/16" lock washers
- (2) 5/16" x 1/2" capscrews
- (1) 3/8" lock washer
- (1) 3/8" bolt



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- **3.** On each side, place a 5/16" lock washer over a 5/16" x $\frac{1}{2}$ " capscrew and bolt through the seat track and into the seat adapter (Fig.5).
- **4.** Now, attach the air cylinder arm to the seat adapter.