

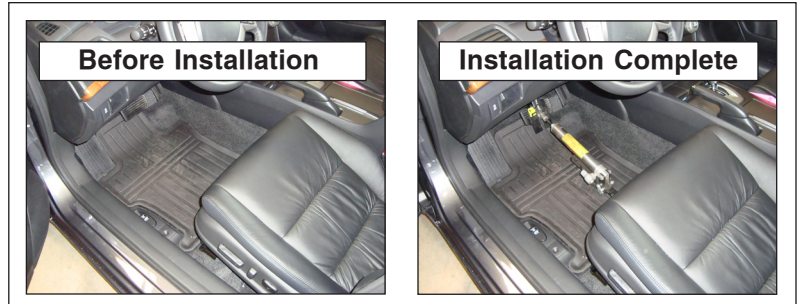
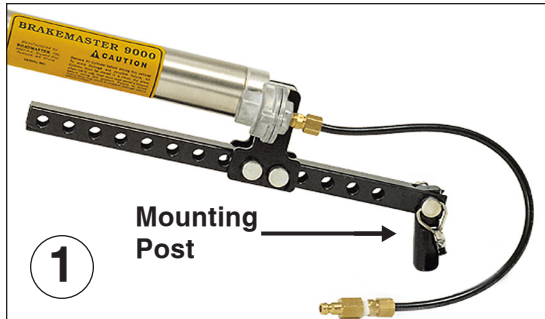
# SEAT ADAPTER KIT #88292 INSTALLATION INSTRUCTIONS



4680-01

ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

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## Instructions

1. Locate the mounting post (Fig.1) that came with your BrakeMaster. If needed, order part number 450596. Now, secure the post to the center of the seat adapter using the included 3/8" x 3/4" bolt and 3/8" lock washer. If the hole is countersunk, use the Allen head bolt and lock washer included with this kit.
2. Push the seat back as far as it will go. Now, remove the two 14mm (head) front seat track bolts (Fig.2).
3. Place the two 1" x 1/4" x .188 wall pipe spacers over the two holes you exposed in the previous step (Fig.3).
4. Place the two supplied 10mm lock washers over the two 10mm x 1.25 x 35mm bolts and then, on each side, bolt through the seat adapter, pipe spacer and into the weld nut in the floor (Fig.4). *Note:* the mounting post on the adapter must be directly in line to the brake pedal. The BrakeMaster air cylinder may jam or function incorrectly if the mounting post is not directly in line with the brake pedal.
5. Torque the bolts to 36 ft./lbs. Attach the air cylinder to the adapter.

### Parts List

- (2) 10mm x 1.25 x 35mm bolts
- (2) 10mm lock washers
- (2) 1" x 1/4" pipe spacers
- (1) 3/8" bolt
- (1) 3/8" lock washer



**WARNING**

Failure to follow these instructions can result in property damage, personal injury or even death.