

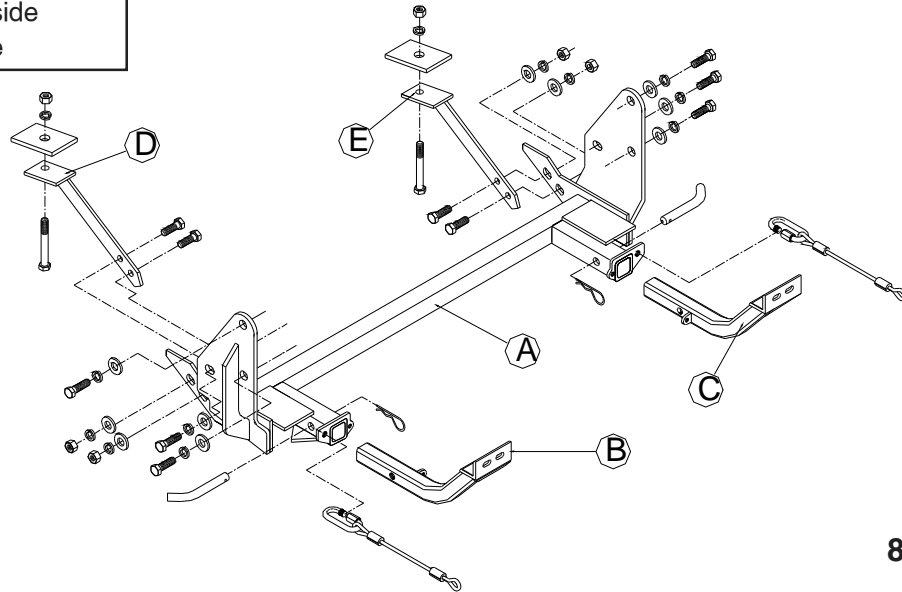
# BASEPLATE KIT INSTALLATION INSTRUCTIONS

ROADMASTER, Inc. 6110 NE 127th Ave. Vancouver, WA 98682 1-800-669-9690 fax 360-735-9300 www.roadmasterinc.com

## PARTS LIST:

- 1- MAIN BRACE (A)
- 1- FRONT BRACE (B) - Passenger side
- 1- FRONT BRACE (C) - Driver's side
- 1- REAR BRACE (D) - Passenger side
- 1- REAR BRACE (E) - Driver's side

KIT NO. 909-9



8/9/99

**IMPORTANT:** All baseplates **must** be assembled with all the bolts left loose for final adjustment and positioning (before tightening) unless otherwise instructed. All bolts **must** be torqued for proper strength. If more than one bolt is used per fastening point, the diagram may only show one. Use flat washers over all slotted holes and lock washers on all fasteners.

## WARNING

Failure to heed these warnings or follow the installation instructions may result in a voided warranty, loss of towed vehicle, personal injury or death.

- Do not weld or modify this baseplate or its components. Welding or modification will void the warranty.
- Do not use this document as a basis to design/fabricate a baseplate, as it may not show all parts or structural components.
- We strongly recommend professional installation.
- If the towed vehicle has been in an accident, it must be properly repaired before attaching the baseplate. **Do not install the baseplate if any structural frame damage is found.**
- The installer must use all bolts and parts supplied. If running changes were made by the vehicle manufacturer after this kit was designed, some bolts or other fasteners may no longer be the correct size. **It is the installer's responsibility to verify this kit is securely fastened to the vehicle.**
- Use **Loctite® Red on all bolts used to secure this baseplate.** Torque all bolts to the specifications found at the end of these instructions. **Do not over-torque the bolts or failure may occur.**
- The installer must inspect the baseplate to ensure adequate clearance, particularly around hoses, air conditioner lines, radiators, etc. or non-warranty failure may result.
- Roadmaster manufactures many styles of baseplates. **If your baseplate has removable arms, they must be removed before driving the vehicle, unless the arms can be pinned or padlocked in place.** If not secured, the arms could vibrate out.
- Some motorhome chassis have such a tight turning radius that you can damage your motorhome, towed vehicle, tow bar or baseplate while turning sharply. **Before getting on the road, test your turning radius in**

**an empty parking lot.** Turning too sharply could result in non-warranty damage to your towing system, motorhome and/or towed vehicle.

- Do not back up with the towed vehicle attached or non-warranty damage will occur to your towing system or vehicles.
- The safety cables must connect the towing vehicle to the towed vehicle frame to frame, with the cables crossed, with enough slack for sharp turns. See cable instructions for proper routing. Failure to do so will result in non-warranty damage and/or the loss of the towed vehicle.
- This kit is designed for use with ROADMASTER tow bars and ROADMASTER adapters only. **Using this kit with other brands, without an approved ROADMASTER adapter, may result in non-warranty damage or injury.**
- Receiver extensions and out-of-level towing situations of 3 inches or more. This can cause the system to swing much higher and lower, causing excessive strain on the tow bar, baseplate and frame. That can cause the towing system to fail, causing property damage, personal injury or even death. **If you must use a receiver extension or drop hitch to tow, it will reduce your receiver's weight capacity by 1/3 to avoid damaging your system. Never use more than one extension and/or drop hitch, as this will void your warranty.**
- Every 3,000 miles, the owner must inspect all mounting points for cracks or fatigue, and check the fasteners for proper torque, according to the bolt torque requirements chart on the last page of these instructions.
- The owner must follow the vehicle manufacturer's instructions to prepare the vehicle for towing. Failure to do so may cause severe damage to the vehicle.
- This baseplate is only warranted for the original installation. Installing a used baseplate on another vehicle is not recommended and will void the warranty.



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**KIT NO. 909-9**

- Important:** please use all supplied bolts and parts and read all instructions carefully before beginning this installation. The majority of questions you may have can be answered within the text, and proper installation will ensure safe and secure travel. Now, begin the installation. This bracket kit is one of our XL series with removable front braces. The main receiver brace is designed to mount to the frame using existing tie down mounts. It also attaches to the bottom of the frame on each side with two additional mounting braces. Remove two small splash guards located on each side of the frame and the large center splash guard, then remove the tie down plates and bolts on each side.
- Position the main receiver brace up to the frame. Now, bolt to the tie down mounts on each side with the provided 10mm x 1.25 x 40mm bolts, flat washers, lock washers. Tighten the bolts until the brace stays in position.
- Bolt the rear braces to the receiver brace as illustrated using two 1/2" x 1 1/2" bolts, flat washers, lock washers and nuts on each side.
- Insert the two front braces into the receivers and pin with the supplied 5/8" draw pins and 1/8" spring pins.
- Check the brace for alignment then tighten the side bolts and the rear brace bolts on each side. The rear brace should be flat against the bottom of the frame on each side with the mounting hole centered on the frame. The front braces mounting surface should be vertical.
- Now, drill a 1/2" hole through the top and bottom of the frame on each side using the rear braces as a template. **Note:** check the top of the frame: if ABS brake lines are present, protect and reposition slightly if necessary. Some models may require removal of the air cleaner plenum for access.
- Bolt through the frame on each side using the supplied 1/2" x 5 1/2" bolts, 1/4" x 2" x 3" backing plates, lock washers and nuts. **Note:** be sure to use the backing plates on the top of the frame.
- Trim the splash guards to fit and reinstall.
- Mount the tow bar according to the manufacturer's instructions and torque all bolts to the specifications below.
- Attach the supplied 15" safety cables to the receivers and the tow vehicle's cables.

### HARDWARE LIST:

- |                       |                                 |
|-----------------------|---------------------------------|
| 2-1/2" X 5 1/2" BOLTS | 2-CABLE CONNECTORS              |
| 4-1/2" X 1 1/2" BOLTS | 2-5/8" RECEIVER PINS            |
| 6-1/2" NUTS           | 6-10MM X 1.25 X 40MM BOLTS      |
| 6-1/2" LOCK WASHERS   | 6-10MM LOCK WASHERS             |
| 4-1/2" FLAT WASHERS   | 6-10MM FENDER WASHERS           |
| 2-1/8" SPRING PINS    | 2-1/4" X 2" X 3" BACKING PLATES |
| 2-15" CABLES          |                                 |

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### BOLT TORQUE REQUIREMENTS

Note: The torque values represented below are intended as general guidelines. Torque requirements for specific applications may vary. Roadmaster does not warrant this information to be accurate for all applications and disclaims all liability for any claims or damages which may result from its use.

#### STANDARD BOLTS

Thread Size	Grade	Torque
5/16	5	13 ft./lb.
3/8	5	23 ft./lb.
7/16	5	37 ft./lb.
1/2	5	56 ft./lb.
5/8	5	150 ft./lb.

#### METRIC BOLTS

Thread Size	Grade	Plated/Unplated
8mm-1.0	8.8	20 ft./lb. 18 ft./lb.
8mm-1.25	8.8	19 ft./lb. 18 ft./lb.
10mm-1.25	8.8	38 ft./lb. 36 ft./lb.
10mm-1.5	8.8	37 ft./lb. 35 ft./lb.

#### METRIC BOLTS

Thread Size	Grade	Plated/Unplated
12mm-1.25	8.8	70 ft./lb. 65 ft./lb.
12mm-1.5	8.8	66 ft./lb. 61 ft./lb.
12mm-1.75	8.8	65 ft./lb. 60 ft./lb.
14mm-2.0	8.8	104 ft./lb. 97 ft./lb.