



Falcon 3HD Replacement Swivel Ears INSTALLATION INSTRUCTIONS

KIT# 9200-10

12/25
RS

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INSTRUCTIONS:

It is critically important that you read all instructions before attempting to install the replacement arm.

1. With the 1/4" Allen wrench and the 9/16" socket wrench, remove the shoulder bolt connecting the original collar to the inner arm (Fig.A). Discard the two acetyl washers, the collar and the Nylock nut.

2. Insert the shoulder bolt and one of the acetyl washers through the swivel ear.

3. Align the second acetyl washer to the hole on the other side of the swivel ear and push the shoulder bolt through.

4. Be certain that the head of the shoulder bolt is flush to the swivel ear. Insert the flat metal washer on the outside of the collar, against the replacement Nylock nut, and tighten the Nylock nut to secure the swivel ear in place.

Note: over-tightening the Nylock nut will bind the collar and prevent it from pivoting properly. When it is tightened correctly, the collar should pivot easily.

Need Help? Call Toll-Free

1-800-669-9690

Parts List

COUNT	DESCRIPTION	PART
2	1/2 X 1-1/2 BOLT NP GRADE-8	350375-00
2	3/8-16 NE NYL INS L/N ZINC	350255-00
4	1/2 NYLON FLATWASHER	350356-00
2	SWIVEL EAR	C002699BLK

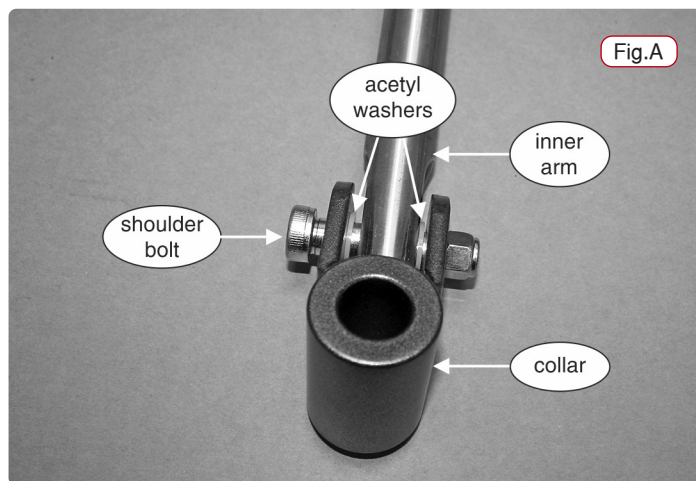
Required Tools

9/16" SOCKET WRENCH
1/4" ALLEN WRENCH



WARNING

Discard the original Nylock nut. It will not hold the shoulder bolt in place if it is reattached. The swivel ear, and the tow bar arm with it, will detach from the towed vehicle, causing the towed vehicle to separate or to be held by only one tow bar arm.



WARNING

Failure to follow these instructions can result in property damage, personal injury or even death.