



LEAF SPRING SPACER INSTALLATION INSTRUCTIONS

KIT# 25475

02/26
RS

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ATTENTION

This kit is for use with Comfort Ride Slipper Spring systems on triple axle trailers. (Parts 2503-60, 2503-66, 2503-70, & 2503-80)

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INSTALLATION

This kit contains four spacer blocks, the purpose of which is to adjust the height of the front axle and rear axle to properly align with the middle axle (Fig.A).

1. It is critically imperative that these spacers are used with hangers that are 2-1/4" (Fig.B), using them on larger or smaller hangers is not advised, as non-warranty damage may occur.

NOTE: The slipper spring bolt may vary in length, if it cannot be fully seated in the spacer; use a grinder to get proper fit.

2. Before installing the ubolts on the slipper springs, on each side of the vehicle, starting with the front axle; place a spacer so that the top hole connects with the nut on the slipper springs and the spacers' stud aligns with the hole on the axle saddle. Install on both driver and passenger side.

3. When installing the tie plates, position the axle so that the alignment pins (shown in green, Fig.C) are seated against the tie plate (top view, Fig.C). Verify that it is the same on both sides AND on both axles. Failure to align the pins in this manner may result in an out-of-alignment axle, causing non-warranty tire wear.

4. Repeat for the rear axle. Do not install on the middle axle.

5. Properly secure the ubolts as indicated in the slipper spring instructions. 130 lb/ft for the 9/16" ubolts.

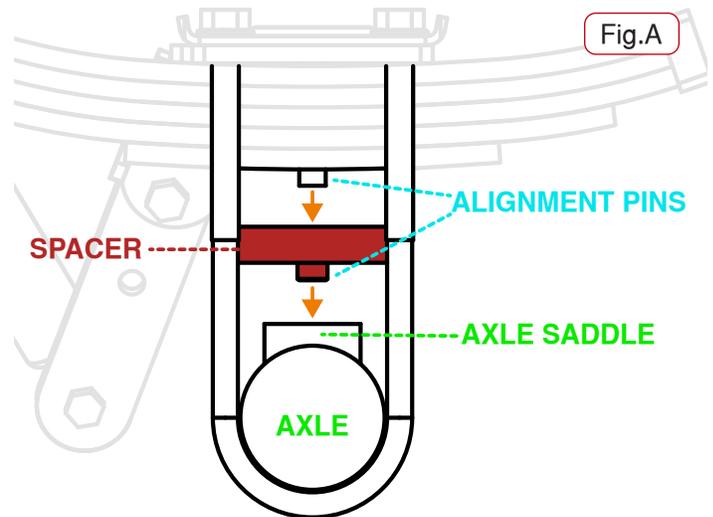


Fig.A

Leaf spring hanger 2 1/4"

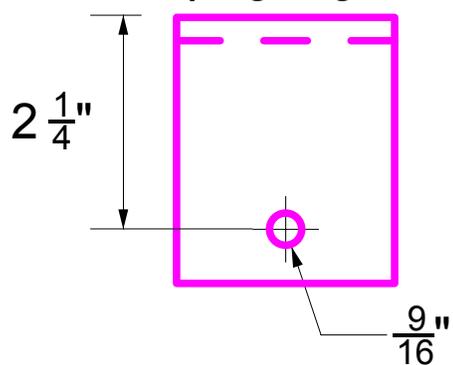
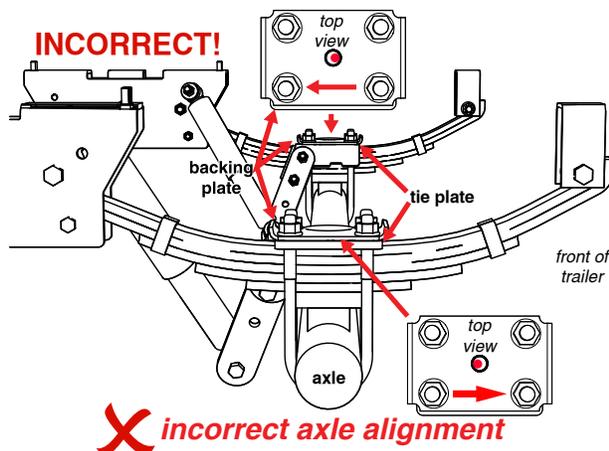
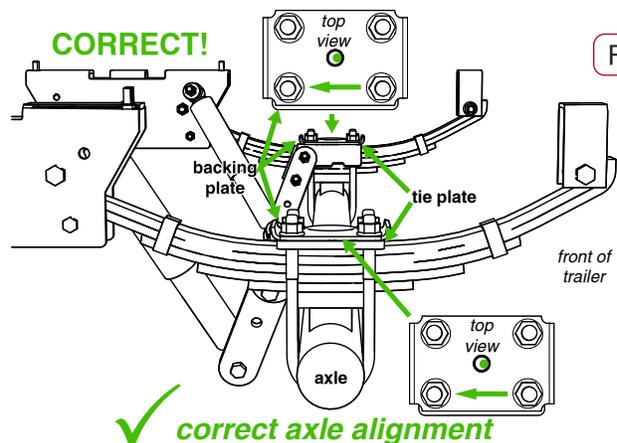


Fig.B



X incorrect axle alignment



✓ correct axle alignment

Fig.C

IMPORTANT

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