5/8" brake line tee
Required for InvisiBrake installations on vehicles with a 5/8" plastic brake booster hose
Part number 452154-00

Installation Instructions
All specifications are subject to change without notice.

Note: The photos in these instructions are from a 2020 Ford Ranger. Other vehicles may exist that require similar techniques and parts to accommodate a plastic brake booster hose.

Roadmaster has identified vehicles that utilize a 5/8" vacuum tube that will require a separate brake line tee when installing an Invisibrake. These instructions were completed on a 2020 Ford Ranger. If your vehicle has a 5/8" vacuum tube, follow the instructions below.

1. Begin the installation by locating the plastic brake booster hose and use an appropriate tool to cut it approximately 1½" forward of the bend (Fig.1).

2. Use a heat gun to warm the hose so it becomes flexible. Note: Do not overheat the hose, or it could melt.
While the hose is still warm, insert the 5/8" brake line tee into each end of the cut hose and, as it cools, the hose will form itself around the barbed fitting for a secure fit.

   Caution: The tube will be warm so use care to avoid burning yourself.

3. Insert the ¼" flexible tube from the Invisibrake installation kit and the ¼" air line to the controller to complete the installation (Fig.2).